

## Work Order ID 64866 -2



Monday, December 20, 2010 2:01:04 PM

Item ID: DSI 9535-011

Accept



Setup Start



Revision ID:

Item Name: Label Plate, 441 Basket

SPN+1

Start Date: 12/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

MF

Date: 10-12-20 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberIns-  
Stz

Draw Nbr

Revision Nbr

DSI 9535

A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy blue file &amp; type labels as per PPP DSI 9535-011 CHG001

S 10/12/22

for BG 10-12-20

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10/12/22 (S)

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

S 10/12/22

(x4)

**Work Order ID 64866**

Page 2

Monday, December 20, 2010 2:01:04 PM

Item ID: DSI 9535-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Label Plate, 441 Basket

Start Date: 12/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Packaging

Memo

0.00

Package as per PPP DSI 9535-011 Identify and Stock  
Location: 20

Reu Draft

10/12/22 SP Q4

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/12/22 J

CZ 10/12/22

Quality Control

## Picklist Print

Monday, December 20, 2010 2:01:04 PM

Page 1

**Work Order ID:** 64866



**Parent Item:** DSI 9535-011



**Parent Item Name:** Label Plate, 441 Basket

**Start Date:** 12/20/2010

**Required Date:** 12/20/2010

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

**Start Date:** 12/

**Start Qty:** 4.00

Required Date: 12-20

**Required Qty:** 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-210  Placard, Max Load		Manufactured	No			110	Each	2.0000	1	4	 10/12/20	10/12/20	SP B64869 SP
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
					ST117			2					
					58926			2					
D4289-041  Label Plate		Manufactured	No			110	Each	0.0000	1	4	 B6H853	10/12/20	SP
CR3213-4-02  CHERRY RIVET		Purchased	No			110	Each	100.0000	2	8	 M102369	10/12/20	SP
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
					ST312			100					
					116022			100					
CR3213-4-03  rivet		Purchased	No			110	Each	174.0000	2	8	 M110153	10/12/20	SP (8x)
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
					ST312			174					
					116081			100					
					19099			74					

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,  
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3  
REF TCCA STC SH94-14  
REF FAA STC SR00213NY  
REF EASA STC EASA.I.M.R.S.01405

REFERENCE ONLY

## 1.0 PURPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

## 2.0 INSTRUCTIONS

- 2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.2 DRILL QTY(4) Ø.129" HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.
- 2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

## 3.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
			1	D4086-200	PLACARD, MAX LOAD
	1			D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
		1		D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

## 4.0 WEIGHT AND BALANCE

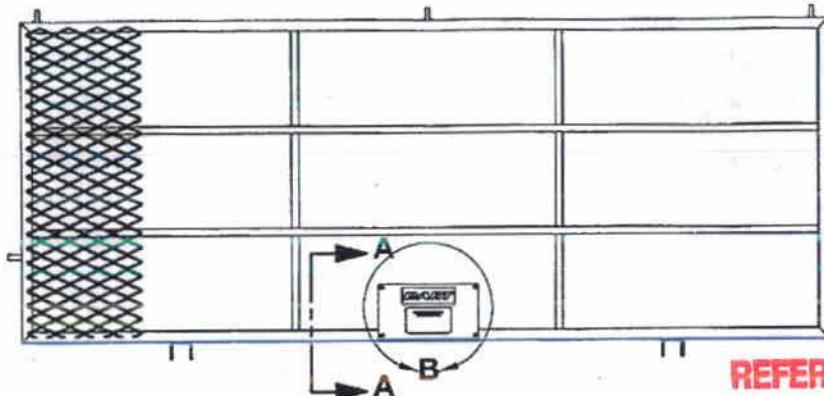
THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

## 5.0 MAINTENANCE

MAINTAIN PER ICA-D350-607.

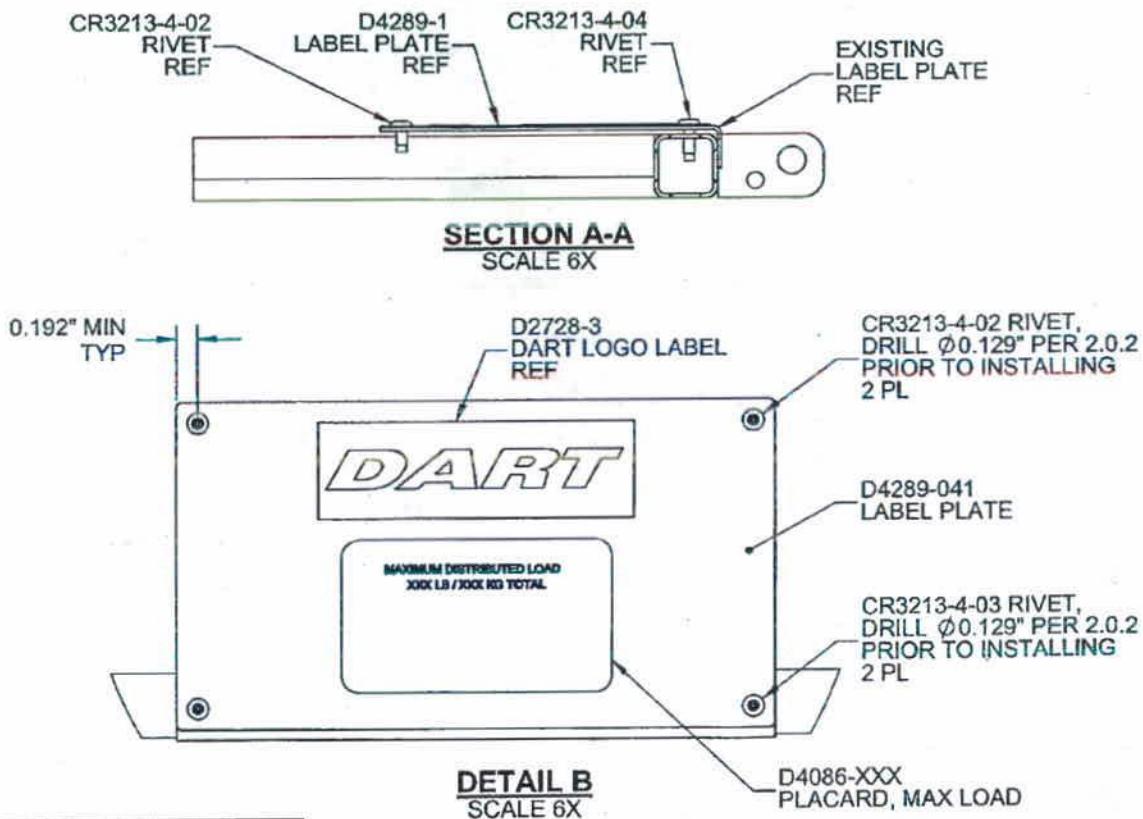
CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	NOV. 01, 2010
CERT. NO.:	SH94-14
ISSUE NO.:	5

A	NEW ISSUE	MB	10.11.01
REV.	1	BY	DATE
DESIGN	1	DART AEROSPACE LTD	
DRAWN	1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. A
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DE APPR.		LABEL PLATE ADDITION NTS	
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**REFERENCE ONLY**

**FIGURE 1: DSI-9535-01X KIT LOCATION**  
D4018-041 SHORT BASKET LID ASSY (350) SHOWN  
D3914-041 LONG BASKET LID ASSY (350) SIMILAR



CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
 <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	NOV 01, 2010
CERT. NO.:	SH94-14
ISSUE NO.:	5

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